

CERTIFICATE

TÜV NORD Turkey Teknik Kontrol ve Belgelendirme A.Ş.

Quality requirements for fusion welding of metallic materials

EN ISO 3834-2

Manufacturer/production facility	ÇİMTAŞ ÇELİK İMALAT MONTAJ VE TESİSAT A.Ş. Ata Mah. Sanayi Cad. No: 52 16600 Gemlik - Bursa / TURKEY
Standard:	EN ISO 3834-2
Scope:	Fabrication and erection of steel structures; Fabrication of special structures, steel wind towers and turbine components; Mechanical construction of equipment and installation of industrial plants; Manufacture of pressure vessels, pipes, tanks, modules and skids
Certificate No:	QS-TUVNORD-2023/0368
Report No:	RP-QS-TUVNORD-2023/0367
Certificate start date:	30/01/2023
Certificate expiry date:	29/01/2026

The company is using a quality assurance system, technical equipment, qualified personnel and procedures for joining processes for manufacturing and testing of welded products.

Istanbul, 30/01/2023

See Annex 1

Serhan ZURNAGI
TUV NORD
Technical Manager
TÜV NORD Turkey Teknik Kontrol ve
Belgelendirme A.Ş.

In case of continuous adherence to the requirements of the standard and certification agreements the certificate remains valid until the date specified above.

Annex 1

TÜV NORD Turkey Teknik Kontrol ve Belgelendirme A.Ş. EN ISO 3834-2

Scope of certification

Welding process according to EN 4063	Base Material acc.to CEN ISO/TR 15608	Joint Type	Approval Range of Thickness
111	1.1, 1.2, 1.3, 2.1, 4.2, 5.1, 5.2, 6.4, 8.1, 72.1	BW / FW	3 to 220 mm
141	1.1, 1.2, 1.3, 2.1, 4.2, 5.1, 5.2, 6.4, 8.1, 42, 43, 45, 51.2	BW / FW	3 to 32 mm
142	1.1, 1.2	FW	3 to 52 mm
131	1.2, 8.2, 42, 43, 45	BW / FW	1.5 to 20 mm
135	1.2, 1.3, 3.1, 3.2	BW / FW	3 to 144 mm
136	1.1, 1.2, 1.3, 2.1, 3.1, 10.1	BW / FW	3 to 280 mm
138	1.2, 2.1, 3.1	BW / FW	3 to 140 mm
121, 125	1.1, 1.2, 1.3, 2.1, 3.1	BW / FW	3 to 160 mm
783	1.1, 1.2, 1.3, 2.1	STUD	min. 5 mm
221	8.1	LAP SEAM	0.2 to 0.5 mm

Responsible Welding Coordinator

Name Surname	Birth Place	Birth Date
Tanıl ATICI	ANKARA	24.09.1983

Deputy welding coordinator

Birth Place	Birth Place	Birth Date
Metin Efe TÜMER	İSTANBUL	05.04.1994

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